

SPARE PART AS OF 2015-01-01 THE PRODUCT IS BLOCKED FOR DELIVERY AND IS NO LONGER AVAILABLE AS A NEW PART. INFORM. ON ABOUT SUCCESSOR SEE FAQ ENTRY ID: 82203106. FOR FURTHER QUESTIONS PLEASE APPROACH YOUR SIEMENS CONTACT PERSON. SIPLUS HMI TP177B 4" COLOR PN/DP -10 ... +60 DEGREES C WITH CONFORMAL COATING BASED ON 6AV6642-0BD01-3AX0 TFT 256 COLOR-16:9-DISPLAY, MPI-/PROFIBUS-DP - PROTOCOL RS485-/RS422-/USB - INTERFACE ETHERNET10/100 INTERFACE PRINTER - INTERFACE SLOT FOR MM-CARD CONFIGURABLE WITH WINCC FLEXIBLE 2008

General information	
Customer-specific configuration	Yes
Display	
Design of display	TFT
Screen diagonal	4.3 in
Color display	Yes
Number of colors	256
Resolution (pixels)	
• Horizontal image resolution	480 Pixel
• Vertical image resolution	272 Pixel
Backlighting	
• MTBF backlighting (at 25 °C)	30 000 h
Control elements	
Control elements	Touch screen and membrane keyboard
Keyboard fonts	
• Membrane keyboard	Yes
— user-definable label membrane keys	
• Function keys	
— Number of function keys	
— Number of function keys with LEDs	
• System keys	
• alphanumeric keyboard	
• hexadecimal keyboard	
• Multi-key operation	
• Touch operation	
• Design as touch screen	Yes; analog, resistive
Connection type	

- Connection for mouse/keyboard/barcode reader

USB / USB / USB

Installation type/mounting

Mounting position	vertical
maximum permissible angle of inclination without external ventilation	35°

Supply voltage

Type of supply voltage	DC
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Input current

Current consumption (rated value)	0.2 A
Starting current inrush I ² t	0.1 A ² ·s

Processor

Processor type	RISC 32-bit, 266 MHz
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Memory

Type of memory	Flash / RAM
Memory available for user data	2 048 kbyte
Capacity of main memory, max.	64 Mbyte

Time of day

Clock

- Type Hardware clock, synchronizable, no battery backup
- retentive No
- synchronizable Yes

Interfaces

Interfaces/bus type	RS232 optional, 1 x RS422, 1 x RS485, 1 x Ethernet (RJ45) (max. 12 Mbit/s)
Number of RS 485 interfaces	1
• Transmission rate, max.	12 Mbit/s
Number of USB interfaces	1
PC card slot	No
CF card slot	No
Multimedia card/SD card slot	combined

Industrial Ethernet

- Industrial Ethernet interface 1 x Ethernet (RJ45)
- Industrial Ethernet status LED 1

Protocols

PROFIBUS	Yes
MPI	Yes

Protocols (Ethernet)

- TCP/IP Yes

Protocols (terminal link)

- Sm@rtServer

Yes

Degree and class of protection

IP (at the front)	IP65
NEMA (front)	NEMA 4, NEMA 4x, NEMA 12 (when installed)
IP (rear)	IP20

Standards, approvals, certificates

Certifications	CE
cULus	Yes
EAC (formerly Gost-R)	Yes
Suitable for safety functions	No

Use in hazardous areas

• ATEX Zone 2	No
• ATEX Zone 22	No
• FM Class I Division 2	No

Ambient conditions

Ambient temperature during operation	
• min.	-10 °C
• max.	60 °C

Ambient temperature during storage/transportation	
• min.	-20 °C
• max.	60 °C

Extended ambient conditions	
• relative to ambient temperature-atmospheric pressure-installation altitude	Tmin ... Tmax at 1080 hPa ... 795 hPa (-1000 m ... +2000 m) // Tmin ... (Tmax - 10K) at 795 hPa ... 658 hPa (+2000 m ... +3500 m) // Tmin ... (Tmax - 20K) at 658 hPa ... 540 hPa (+3500 m ... +5000 m)

Relative humidity	
— With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost permitted (no commissioning in bedewed state)

Resistance	
— against biologically active substances / conformity with EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— against chemically active substances / conformity with EN 60721-3-3	Yes; Class 3C4 incl. salt spray according to EN 60068-2-52 (degree of severity 3). The supplied connector covers must remain on the unused interfaces during operation!
— against mechanically active substances / conformity with EN 60721-3-3	Yes; Class 3S4 incl. sand, dust. The supplied connector covers must remain on the unused interfaces during operation!

Operating systems

pre-installed operating system	Windows CE (Version 5)
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Configuration

Message indicator	Yes
Alarm system (incl. buffer and acknowledgment)	Yes

Process value display (output)	Yes
Process value default (input) possible	Yes
Recipe management	Yes
Configuration software	
• Configuration tool	WinCC flexible Compact Version 2008 or higher (to be ordered separately)
Languages	
Online languages	
• Number of online/runtime languages	5
Project languages	
• Languages per project	32
Functionality under WinCC (TIA Portal)	
Libraries	Yes
Task planner	Yes
Help system	Yes
• Number of characters per info text	70
Message system	
• Number of alarm classes	32
• Number of messages	2 000
• Bit messages	Yes
— Number of bit messages	2 000
• Analog messages	Yes
— Number of analog messages	2 000
• Telegram message procedure Alarm S	Yes
• System messages HMI	Yes
• System messages PLC	Yes
• System messages, other (SIMATIC S7, Sinumerik, Simotion, etc.)	No
• Lines	1
• Number of characters per message	80
• Number of process values per message	8
• Acknowledgment groups	
— Number of acknowledgement groups	Yes
• Message indicator	Yes
• acoustic feedback	No
• First/last value	Yes
Recipe management	
• Number of recipes	100
• Data records per recipe	200
• Entries per data record	200
• Recipe memory	32 KB integrated Flash, expandable

Variables	
• Number of variables per device	1 000
• Number of variables per screen	50
• Number of variables	1 000
• Initial values	1 000
• Type Date & Time	1 000
• Limit values	Yes
• Multiplexing	Yes
• Structures	No
Images	
• Number of configurable images	500
• Permanent window/default	Yes
• Start screen configurable	Yes
• Image selection by PLC	Yes
• Image number in the PLC	Yes
Image objects	
• Text objects	2,500 text elements
• Number of I/O fields per image	50
• Number of date/time fields	30
• Index of screen context	No
• Return	Yes
• Graphics object	Bit maps, icons, icon (full-screen), vector graphics
— Icons	500
— Icon (full screen)	50
Complex image objects	
• Status/control	With SIMATIC S7
• dynamic objects	Diagrams, bar graphs, sliders, analog display, invisible buttons
— Number of objects per project	500
— Number of curve diagrams per image	5
• Methods	Trend
• Bar graphs	
— Number of bars per chart	5
• Sliders	
— Number of slides per image	5
• Pointer instruments	
— Number of analog indicators per image	5
• Limit value lines	Yes
• Number of alphanumerical fields	1 000
— alphanumeric fields per image	50
• Number of numerical fields	1 000
— numerical fields per image	50

• Number of password fields	1 000
• Number of visible switches per project	1 000
— visible switches per image	100
— hidden switches per image	100
• Number of status switches per project	1 000
— Number of status switches per image	100
• Number of selector switches per project	1 000
— Selector switches per image	100
• Number of decade switches per project	0
— Decade switches per image	0
• Number of signal lamps per project	1 000
— Signal lamps per image	100
Attributes for dynamic objects	
• Color change	Yes
• X/Y movement	Yes
• Hide	Yes
• Angle of rotation	No
Lists	
• Number of text lists per project	300
• Number of text lists per image	10
• Number of entries per text list	30
• Number of graphics lists per project	100
• Number of graphic lists per image	10
• Number of entries per graphics list	30
Security	
• Number of user groups	50
• Number of user rights	32
• Password export/import	Yes
Data carrier support	
• PC card	No
• CF card	No
Logging through printer	
• Recording/Printing	Alarms, report (shift report), color print, hardcopy
Transfer (upload/download)	
• Transfer of configuration	MPI/PROFIBUS DP, serial, USB, Ethernet, by means of external storage medium, automatic transfer recognition
Process coupling	
• Connection to controller	S5, S7-200, S7- 300/400, TI 505, SINUMERIK, SIMOTION, Allen Bradley (DF1), Allen Bradley (DF485), Mitsubishi (FX), OMRON (LINK/Multilink), Modicon (Modbus), weitere Fremdtreiber siehe Kapitel "Systemkopplungen"
• S7-200	Yes

— PPI (point-to-point)	Yes
— PPI network	Yes
— MPI	Yes
— PROFIBUS DP	Yes
— Ethernet	Yes
• S7-300/400	Yes
— MPI	Yes
— PROFIBUS DP	Yes
— PROFINET	Yes
• S5	Yes; only PROFIBUS DP
— serial	No
— PROFIBUS DP	Yes
• TI 505	Yes
• Allen Bradley (DF1)	Yes
• Allen Bradley (DF485)	Yes
• Mitsubishi (FX)	Yes
• Mitsubishi (MP4)	No
• Telemecanique (ADJUST)	No
• Telemecanique (Uni-Telway)	Yes
• OMRON (LINK/Multilink)	Yes
• Modicon (Modbus)	Yes
• GE-Fanuc (SNP)	Yes
Functions	
• Key repeat	No
• TAB sequence	Yes
• Calculating functions	Yes
• Animate	Yes
• Menu tree editor	Yes
• Unit switchover	No
Service tools/configuration aids	
• Clean screen	No
• Touch calibration	Yes
• Backup/Restore manually	Yes
• Simulation	Yes
• Device switchover	Yes
• Delta transfer	No
• Monitoring function for battery and memory	No
• Trace (operation archive)	No
Expandability/openness	
• Open Platform Program	Yes
Peripherals/Options	

Peripherals	Printer
• SIMATIC HMI MM memory card: Multi Media Card	Yes
• SIMATIC HMI SD memory card: Secure Digital memory card	Yes
• USB memory	Yes
Additional software components loadable	Yes

Dimensions	
Width of the housing front	140 mm
Height of housing front	116 mm
Overall depth	48 mm

Weights	
Weight (without packaging)	0.5 kg; max.
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