SIEMENS

Data sheet

6ES7412-2EK07-0AB0

SIMATIC S7-400, CPU 412-2 PN Central processing unit with: Work memory 1 MB, (0.5 MB code; 0.5 MB data) interfaces 1st interface MPI/DP 12 Mbit/s, (X1), 2nd interface Ethernet/PROFINET (X5)

	MPI/DP 12 Mbit/s, (X1), 2nd interface Ethernet/PROFINET (X5)
General information	
Product type designation	CPU 412-2 PN
HW functional status	01
Firmware version	V7.0
Engineering with	
Programming package	STEP 7 V5.5 or higher with HSP 262
CiR – Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 µs
Supply voltage	
Rated value (DC)	
• 24 V DC	No; Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	1.1 A
from backplane bus 5 V DC, max.	1.4 A
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At the DP interface
Power loss	
Power loss, typ.	5.5 W
Power loss, max.	7 W
Memory	
Type of memory	RAM
Work memory	
• integrated	1 Mbyte
integrated (for program)	512 kbyte
• integrated (for data)	512 kbyte
• expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
• expandable FEPROM, max.	64 Mbyte
• integrated RAM, max.	512 kbyte
expandable RAM	Yes; with Memory Card (RAM)
• expandable RAM, max.	64 Mbyte

Backup Yes present Yes; all data · with battery without battery No Battery Backup battery 180 µA; up to 40 °C • Backup current, typ. 850 µA • Backup current, max. Dealt with in the module data manual with the secondary • Backup time, max. conditions and the factors of influence 5 V DC to 15 V DC • Feeding of external backup voltage to CPU CPU processing times for bit operations, typ. 31.25 ns for word operations, typ. 31.25 ns for fixed point arithmetic, typ. 31.25 ns for floating point arithmetic, typ. 62.5 ns CPU-blocks DB 3 000; Number range: 1 to 16000 • Number, max. 64 kbyte • Size, max. FB 1 500; Number range: 0 to 7999 • Number, max. 64 kbyte • Size, max. FC 1 500; Number range: 0 to 7999 • Number, max. 64 kbyte • Size, max. OB see instruction list • Number, max. 64 kbyte • Size, max. 1; OB 1 • Number of free cycle OBs 2; OB 10, 11 • Number of time alarm OBs • Number of delay alarm OBs 2; OB 20, 21 2; OB 32, 35 (shortest cycle that can be set = $500 \mu s$) • Number of cyclic interrupt OBs • Number of process alarm OBs 2; OB 40, 41 3; OB 55-57 • Number of DPV1 alarm OBs 2; OB 61-62 • Number of isochronous mode OBs 1; OB 60 • Number of multicomputing OBs 1: OB 90 • Number of background OBs 3; OB 100-102 Number of startup OBs

• Number of asynchronous error OBs

• Number of synchronous error OBs

9; OB 80-88

2; OB 121, 122

Nesting depth	
• per priority class	24
• additional within an error OB	1
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No times retentive
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	Total working and load memory (with backup battery)
Flag	
• Number, max.	4 kbyte; Size of bit memory address area
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; in 1 memory byte
Local data	
• adjustable, max.	8 kbyte
• preset	4 kbyte

Address area	
I/O address area	
• Inputs	4 kbyte
Outputs	4 kbyte
of which distributed	
— MPI/DP interface, inputs	2 kbyte
— MPI/DP interface, outputs	2 kbyte
— PROFINET interface, inputs	4 kbyte
— PROFINET interface, outputs	4 kbyte
Process image	
● Inputs, adjustable	4 kbyte
Outputs, adjustable	4 kbyte
• Inputs, default	128 byte
Outputs, default	128 byte
• consistent data, max.	244 byte
 Access to consistent data in process image 	Yes
Subprocess images	
 Number of subprocess images, max. 	15
Digital channels	
• Inputs	32 768
— of which central	32 768
Outputs	32 768
— of which central	32 768
Analog channels	
• Inputs	2 048
— of which central	2 048
 Outputs 	2 048
— of which central	2 048
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
Number of connectable IMs (total), max.	6
Number of connectable IM 460s, max.	6
 Number of connectable IM 463s, max. 	4; IM 463-2
Number of DP masters	
• integrated	1
• via CP	10; CP 443-5 Extended
• via IM 467	4

• via interface module • Number of pluggable SS modules (via adapter capsule in central device), max. Number of IO Controllers • integrated • via CP • Via Cimited by number of slots; CP 441: Limited by	Mixed mode IM + CP permitted	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
Number of IO Controllers integrated integrated via CP 4; Max. 4 in the central controller, no mixed operation of different CP 443-1 types in PROFINET IO mode Number of operable FMs and CPs (recommended) FM CP 440-1 Limited by number of slots; CP 441: Limited by number of slots and number of connections PROFIBUS and Ethernet CPs PROFIBUS and Ethernet CPs PROFIBUS and Ethernet CPs PROFIBUS and Ethernet CPs PROFIRET controller PROFINET controller of which up to 10 liMs or CPs as DP master and PROFINET controller, of which up to 10 liMs or CPs as DP master and up to 4 CPs as PROFINET controller Firme of day PROFINET controller Slots Prequired slots Ins Provided Synchronizable Prescription of ady (buffered), max. Poeviation per day (buffered), max. Poeviation per day (buffered), max. Poeviation per day (unbuffered),	• via interface module	0
integrated		6
Via CP	Number of IO Controllers	
Number of operable FMs and CPs (recommended) FM	• integrated	1
	• via CP	
CP 440: Limited by number of slots; CP 441: Limited by number of slots; CP 441: Limited by number of slots and number of connections PROFIBUS and Ethernet CPs 14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller Slots required slots 1 Imme of day Clock Hardware clock (real-time) retentive and synchronizable Resolution Poeviation per day (buffered), max. Deviation per day (unbuffered), max. Resolution Number Number Number Number 16 Number/Number range Range of values Resolution Range of values Resolution Resolution Resolution Presolutive Clock synchronization Specific yes Resolution Presolution Presolution per day (unbuffered), max. Resolution per day (unbuffered), max. Resol	Number of operable FMs and CPs (recommended)	
slots and number of connections 14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller Slots • required slots 1 Time of day Clock • Hardware clock (real-time) • retentive and synchronizable • Resolution • Deviation per day (buffered), max. • Deviation per day (unbuffered), max. • Number • Number • Number • Number 16 • Number/Number range • Range of values • Reange of values • retentive SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours • retentive Clock synchronization • supported • to MPI, slave • to MPI, slave • to DP, master • to DP, master • in AS, master • in AS, master • in AS, master • to IF 964 DP No Time difference in system when synchronizing via	• FM	Limited by number of slots and number of connections
Slots • required slots • required slots 1 Time of day Clock • Hardware clock (real-time) • retentive and synchronizable • Resolution • Deviation per day (buffered), max. • Deviation per day (unbuffered), max. • Se s; For power On Operating hours counter • Number • Number • Number flumber range • Range of values • retentive • Range of values • retentive • retentive Clock synchronization • supported • Yes • to MPI, slave • to MPI, slave • to DP, master • to MPI, slave • in AS, master • in AS, master • in AS, slave • on Ethernet via NTP • to IF 964 DP No Time difference in system when synchronizing via	• CP, PtP	
• required slots Firme of day Clock • Hardware clock (real-time) Yes • retentive and synchronizable Yes • Resolution 1 ms • Deviation per day (buffered), max. 1.7 s; Power off • Deviation per day (unbuffered), max. 8.6 s; For power On Operating hours counter • Number • Number • Number 16 • Number/Number range 0 to 15 • Range of values SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours • retentive Yes Clock synchronization • supported Yes • to MPI, master Yes • to MPI, slave Yes • to DP, master Yes • to DP, master Yes • in AS, master Yes • in AS, slave Yes • on Ethernet via NTP • to IF 964 DP No Time difference in system when synchronizing via	PROFIBUS and Ethernet CPs	of which up to 10 IMs or CPs as DP master and up to 4 CPs as
Firme of day Clock Hardware clock (real-time) retentive and synchronizable Resolution Deviation per day (buffered), max. Deviation per day (unbuffered), max.	Slots	
Clock ● Hardware clock (real-time) Yes ● retentive and synchronizable Yes ● Resolution 1 ms ● Deviation per day (buffered), max. 1.7 s; Power off ● Deviation per day (unbuffered), max. 8.6 s; For power On Operating hours counter ● Number 16 ● Number/Number range 0 to 15 ● Range of values SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours yes ● retentive Yes Clock synchronization ● supported Yes ● to MPI, master Yes ● to DP, master Yes ● to DP, slave Yes ● in AS, master Yes ● in AS, slave Yes; As client ● to IF 964 DP No Time difference in system when synchronizing via	• required slots	1
Clock ● Hardware clock (real-time) Yes ● retentive and synchronizable Yes ● Resolution 1 ms ● Deviation per day (buffered), max. 1.7 s; Power off ● Deviation per day (unbuffered), max. 8.6 s; For power On Operating hours counter ● Number 16 ● Number/Number range 0 to 15 ● Range of values SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours yes ● retentive Yes Clock synchronization ● supported Yes ● to MPI, master Yes ● to DP, master Yes ● to DP, slave Yes ● in AS, master Yes ● in AS, slave Yes; As client ● to IF 964 DP No Time difference in system when synchronizing via	Time of dav	
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Resolution Deviation per day (buffered), max. Deviation per day (unbuffered), max. Deviation per day (unbuffered), max. B.6 s; For power On Operating hours counter Number Number Number 16 Number/Number range Range of values Range of values Retaitive Yes Clock synchronization Supported Yes to MPI, master Yes to MPI, slave Yes to DP, master Yes in AS, master in AS, slave On Ethernet via NTP Yes; As client No Time difference in system when synchronizing via	Hardware clock (real-time)	Yes
Deviation per day (buffered), max. Deviation per day (unbuffered), max. Below to Deviation per day (unbuffered), max. 1.7 s; Power off 8.6 s; For power On Deviation per day (unbuffered), max. 16 Number Number Number range 16 Number/Number range SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours retentive Pes Clock synchronization Supported Yes No No Time difference in system when synchronizing via	 retentive and synchronizable 	Yes
Deviation per day (unbuffered), max. Rounder Number Number/Number range Range of values retentive Clock synchronization supported to MPI, master to MPI, slave to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP to IF 964 DP Time difference in system when synchronizing via 8.6 s; For power On 9.8.6 s; Por power On 9	 Resolution 	1 ms
Operating hours counter Number Number Number/Number range Range of values retentive Clock synchronization supported to MPI, master to MPI, slave to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP oto IF 964 DP No 16 0 to 15 SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours Yes Yes Yes Yes Yes Yes Yes Ye	 Deviation per day (buffered), max. 	1.7 s; Power off
 Number Number/Number range Number/Number range Number/Number range Number/Number range Number/Number range Number/Number range Range of values SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours Yes Clock synchronization supported Yes to MPI, master to MPI, slave to DP, master to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP to IF 964 DP No Time difference in system when synchronizing via	 Deviation per day (unbuffered), max. 	8.6 s; For power On
 Number/Number range Range of values FCS 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours Yes Clock synchronization supported to MPI, master to MPI, slave to DP, master to DP, slave to DP, slave in AS, master in AS, slave on Ethernet via NTP to IF 964 DP No Time difference in system when synchronizing via	Operating hours counter	
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Clock synchronization • supported • to MPI, master • to MPI, slave • to DP, master • to DP, slave • to DP, slave • in AS, master • in AS, slave • on Ethernet via NTP • to IF 964 DP Time difference in system when synchronizing via	Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
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 to MPI, master to MPI, slave to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP to IF 964 DP Time difference in system when synchronizing via 	Clock synchronization	
 to MPI, slave to DP, master to DP, slave to DP, slave in AS, master in AS, slave on Ethernet via NTP to IF 964 DP Time difference in system when synchronizing via 	• supported	Yes
 to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP to IF 964 DP Time difference in system when synchronizing via 	• to MPI, master	Yes
 to DP, slave in AS, master in AS, slave on Ethernet via NTP to IF 964 DP Time difference in system when synchronizing via 	• to MPI, slave	Yes
 in AS, master in AS, slave on Ethernet via NTP to IF 964 DP Time difference in system when synchronizing via 	• to DP, master	Yes
 in AS, slave on Ethernet via NTP to IF 964 DP No Time difference in system when synchronizing via	• to DP, slave	Yes
 on Ethernet via NTP to IF 964 DP Time difference in system when synchronizing via Yes; As client No	● in AS, master	Yes
• to IF 964 DP No Time difference in system when synchronizing via	• in AS, slave	Yes
Time difference in system when synchronizing via	• on Ethernet via NTP	Yes; As client
	● to IF 964 DP	No
• Ethernet, max. 10 ms	Time difference in system when synchronizing via	
	• Ethernet, max.	10 ms

• MPI, max.	200 ms
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Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFINET (2 ports)
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP

Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
1. Interface	
Interface type	Integrated
Physics	RS 485 / PROFIBUS + MPI
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Number of connection resources	MPI: 32, DP: 16
Functionality	
• MPI	Yes
 PROFIBUS DP master 	Yes
 PROFIBUS DP slave 	Yes
MPI	
Number of connections	32; If a diagnostics repeater is used on the line, the number of
	connection resources on the line is reduced by 1
 Transmission rate, max. 	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
 Global data communication 	Yes
 S7 basic communication 	Yes
— S7 communication	Yes
 S7 communication, as client 	Yes
— S7 communication, as server	Yes
DP master	
Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
• Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
 S7 basic communication 	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
issomened made	

Yes
Yes
Yes
Yes
2 kbyte
2 kbyte
244 byte
244 byte
244 byte
244
128 byte
16
http://support.automation.siemens.com/WW/view/en/113652
12 Mbit/s
No
32; Virtual slots
32 byte
32 byte
Yes; with interface active
Yes; with interface active
No
No
Yes
Yes
Yes
No
No
244 byte
244 byte
PROFINET
Ethernet RJ45
_
Yes; Autosensing

Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes; Assignment by higher-level IO-Controller or by the user program with SFB104 "IP_CONF"
Number of connection resources	48
Interface types	
Number of ports	2
• integrated switch	Yes
Media redundancy	
• supported	Yes
 Switchover time on line break, typ. 	200 ms
 Number of stations in the ring, max. 	50
Functionality	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
• PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes
Web server	Yes
Point-to-point connection	No
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— S7 communication	Yes
— Isochronous mode	Yes; Only with IRT and the High Performance option
— Open IE communication	Yes
— Shared device	Yes
— Prioritized startup	Yes
 Number of IO devices with prioritized startup, max. 	32
— Number of connectable IO Devices, max.	256
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
 Number of IO Devices with IRT and the option "high flexibility" 	256
— of which in line, max.	61
 Number of connectable IO Devices for RT, max. 	256

 Activation/deactivation of IO Devices 	Yes
 Number of IO Devices that can be 	8
simultaneously activated/deactivated, max.	
 — IO Devices changing during operation (partner ports), supported 	Yes
 Number of IO Devices per tool, max. 	8; 8 parallel calls of the SFC 12 "D_ACT_DP" possible per line. Max. 32 IO Devices changing during operation (partner ports) are supported
 Device replacement without swap medium 	Yes
— Send cycles	$250~\mu s,500~\mu s,1$ ms, 2 ms, 4 ms additionally with IRT with high performance: $250~\mu s$ to 4 ms in $125~\mu s$ frame
— Updating time	250 μs to 512 ms; minimum value depends on preset communication share for PROFINET IO, on the number of IO Devices and on the amount of configured user data, see PROFINET system description
Address area	
— Inputs, max.	4 kbyte
— Outputs, max.	4 kbyte
 User data consistency, max. 	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— S7 communication	Yes
— Isochronous mode	No
 Open IE communication 	Yes
— IRT	Yes
 Prioritized startup 	Yes
— Shared device	Yes
 Number of IO Controllers with shared 	2
device, max.	
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
 User data per submodule, max. 	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
 Number of connections, max. 	46

• Local port numbers used at the system end

0, 20, 21, 25, 80, 102, 135, 161, 34962, 34963, 34964, 65532,

65533, 65534, 65535

• Keep-alive function, supported

Yes

Protocols	
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Data length, max.	32 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 Adv. and loadable FBs
— Data length, max.	32 kbyte; 1452 bytes via CP 443-1 Adv.
• UDP	Yes; via integrated PROFINET interface and loadable FBs
 Number of connections, max. 	46
— Data length, max.	1 472 byte
Web server	
User-defined websites	Yes
 Number of HTTP clients 	5

Yes; Via PROFIBUS DP or PROFINET interface
Yes
1
244 byte
1.5 ms; 0.5 ms without use of SFC 126, 127
32 ms

Communication functions	
PG/OP communication	Yes
 Number of connectable OPs without message 	47
processing	
 Number of connectable OPs with message 	47; When using Alarm_S/SQ and Alarm_D/DQ
processing	
Data record routing	Yes
Global data communication	
• supported	Yes
Number of GD loops, max.	8
 Number of GD packets, transmitter, max. 	8
 Number of GD packets, receiver, max. 	16
 Size of GD packets, max. 	54 byte
• Size of GD packet (of which consistent), max.	1 variable
S7 basic communication	
• supported	Yes

	70 h. 4-
User data per job, max.	76 byte
User data per job (of which consistent), max.	1 variable
S7 communication	V.
• supported	Yes
• as server	Yes
• as client	Yes
 User data per job, max. 	64 kbyte
 User data per job (of which consistent), max. 	462 byte; 1 variable
S5 compatible communication	
supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
 User data per job, max. 	8 kbyte
 User data per job (of which consistent), max. 	240 byte
 Number of simultaneous AG-SEND/AG-RECV orders per CPU, max. 	24/24
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Web server	
• supported	Yes
PROFINET CBA (at set setpoint communication load)	
 Setpoint for the CPU communication load 	20 %
 Number of remote interconnection partners 	32
 Number of functions, master/slave 	150
 Total of all master/slave connections 	4 500
 Data length of all incoming connections master/slave, max. 	45 000 byte
 Data length of all outgoing connections master/slave, max. 	45 000 byte
 Number of device-internal and PROFIBUS interconnections 	1 000
 Data length of device-internal und PROFIBUS interconnections, max. 	16 000 byte
Data length per connection, max.	2 000 byte
Remote interconnections with acyclic transmission	
— Sampling frequency: Sampling time, min.	200 ms; Depending on preset communication load, number of interconnections and data length used
 Number of incoming interconnections 	250
Number of outgoing interconnections	250
Data length of all incoming interconnections, max.	8 000 byte
 Data length of all outgoing interconnections, max. 	8 000 byte
— Data length per connection, max.	2 000 byte

— Transmission frequency: Transmission	1 ms; Depending on preset communication load, number of interconnections and data length used
interval, min.	300
Number of incoming interconnections	300
Number of outgoing interconnections	
 Data length of all incoming interconnections, max. 	4 800 byte
 Data length of all outgoing interconnections, max. 	4 800 byte
— Data length per connection, max.	450 byte
HMI variables via PROFINET (acyclic)	
 Number of stations that can log on for HMI variables (PN OPC/iMap) 	2x PN OPC/1x iMap
— HMI variable updating	500 ms
 Number of HMI variables 	1 000
 Data length of all HMI variables, max. 	32 000 byte
PROFIBUS proxy functionality	
— supported	Yes; 32 PROFIBUS slaves max. connectable
 Data length per connection, max. 	240 byte; Slave-dependent
Number of connections	
• overall	48
usable for PG communication	47
 reserved for PG communication 	1
— adjustable for PG communication, max.	0
usable for OP communication	47
 reserved for OP communication 	1
— adjustable for OP communication, max.	0
usable for S7 basic communication	46
 reserved for S7 basic communication 	0
 adjustable for S7 basic communication, max. 	0
• usable for S7 communication	46
— reserved for S7 communication	0
— adjustable for S7 communication, max.	0
usable for routing	23
— reserved for routing	0
— adjustable for routing, max.	0
7 message functions	
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes

Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
 Number of instances for alarm 8 and S7 	300
communication blocks, max.	
• preset, max.	150
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
• overall, max.	256
• in 100 ms grid, max.	0
● in 500 ms grid, max.	256
• in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
• with 500, 1000 ms grid, max.	1
Test commissioning functions Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	
Status/control variable	Yes; Up to 16 variable tables
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers,
Valiables	counters
 Number of variables, max. 	70; Status/control
Forcing	
• Forcing	Yes
Forcing, variables	Inputs/outputs, bit memories, distributed I/Os
 Number of variables, max. 	64
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— adjustable	Yes
— preset	120
Service data	
• can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes

III annualial	Van
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	.==.
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes
Programming	
Command set	see instruction list
 Nesting levels 	7
 Access to consistent data in process image 	Yes
 System functions (SFC) 	see instruction list
 System function blocks (SFB) 	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
Old II II	
— HiGraph®	Yes

- DPSYC_FR

— D_ACT_DP

-- RD_REC

- WR_REC

 $-- \mathsf{WR}_\mathsf{PARM}$

— PARM_MOD

- WR_DPARM

- DPNRM_DG

Number of simultaneously active SFBs

RDSYSSTDP_TOPOL

2; SFC 11; per interface 8; SFC 12; per interface

8; SFC 59; per interface

8; SFC 58; per interface

8; SFC 55; per interface

1; SFC 57; per interface

2; SFC 56; per interface

8; SFC 13; per interface

1; SFC 103; per interface

8; SFC 51

— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	750 g